

5 **COMBINED CONTROLLER APPARATUS FOR
A HORTICULTURAL WATERING SYSTEM**

RELATED APPLICATIONS

10 This application claims priority under 35 U.S.C. Section 119 to prior U.S. Provisional
Patent Application Serial No. 60/411,028 filed on September 16, 2002. The entirety in which is
hereby incorporated by reference.

FIELD OF THE INVENTION

15 The present invention relates to horticultural liquid dispensation system, and more
particularly to a dispensation system and method which employs a combined controller
apparatus.

BACKGROUND OF THE INVENTION

20 Various approaches have been proposed for the injection of liquid additives into
horticultural water and systems. A particular interest, liquid fertilizers have been injected into
water and systems employed in the turf growth/maintenance industry for many years.

 Known approaches for liquid fertilizer injection have included both powered and non-
power systems. By way of primary example, metering pumps have been utilized in connection
25 with golf course watering systems around the world. Such systems have proven to expensive to
implement in many applications, including for example residential sprinkler systems.

 It has been recognized that the application of small dosages of fertilizer to turf or foliage
over an extended time is preferable to a single high dosage application. Low dosages avoid

5 extreme growth/burning cycles, and otherwise enhance the establishment of desirable root structures. In turn, weed infestation is significantly reduced.

In a typical horticultural dispensation system, the system for controlling the zone is separate from the system which controls fluid injection into the water supply. As such, various connections between the zone controller and the dispensation controller are necessary so that
10 amounts of liquid additives can be changed according to the particular zone which is currently being watered.

SUMMARY OF THE INVENTION

Described herein is a system and method for controlling the injection of a liquid additive
15 in a liquid dispensation system. In one configuration of the invention, a controller device is configured to generate one set of control signals for initiating and terminating liquid dispensation to one or more areas (zones) while simultaneously generating a least one second control signal which controls the injection rate of a liquid additive to the liquid being dispensed. The second control signal which is transmittable to one or more injector apparatus may be generated based
20 on one or more criteria, which includes but is not limited to information about a particular zone, instructions manually entered through a user interface such as a keypad or card reader device, as well as inputs received from one or more external devices, such as sensors. The system may be further configured that upon detection of any number of conditions, such as expiration of a time period, the second control signal may be modified or terminated to account for the new
25 condition.

In one configuration of the invention, the system described herein may include a microcontroller with a plurality of signal outputs. One portion of the signal outputs may be

5 directed to one or more zone control devices, such as solenoid valves, which when opened provides for the application of a liquid to a particular zone. Other outputs may be configured to carry control signals to one or more injector assemblies. Included as part of these injector assemblies may be at least one injector, which is employed to inject an amount of the additive in the liquid to be dispensed in the zone.

10 Also in connection with the microcontroller may be one or more interface devices. These interface devices may include manual input devices such as buttons and/or keypads through which a system user may manually enter information such as instructions to be employed by the microcontroller in dispensing the liquid. Other interfaces may be employed for receiving signals from external devices, such as sensors, which are also processed by the microcontroller in
15 controlling the injector rate for the additive.

Further in connection with the microcontroller may be one or more memory devices, such as a database, which is employable to store information relating to amounts of additive to be injected to one or more zones. Other information which is storable in memory may relate to injection rates which are based upon external information received, such as a system user
20 inputting information as to the geographic region in which the controller is operating.

In one configuration of the invention, the injector control signals may be configured to control the operation of injector devices such as variable speed DC or AC motor driven pumps, flow through or water driven hydraulic pumps via an electric needle valve. The system may be configured to variably control the rate of dispensation based on flow data watering changes,
25 system zone information and/or other including hydraulic solenoid operated piston pump. The injection devices may further include electric metering pumps, variable speed electric pumps,

5 pulse activated hydraulic pumps and any other electrically controlled valve or pump designed to inject liquid.

In one configuration of the invention, the output signal may be a pulsing signal. The signal may be user or sensor controlled such that the oscillation (e.g. the flow on and flow off percentage) provides for a specified injection rate.

10 The system may be further configured to generate that multiple control signals which are transmittable to a plurality of injector devices which inject a plurality of chemicals for dispensation in a particular zone. For example, this system may be programmed such that due to conditions of a zone, it is desired that individual additive such as nitrogen, potassium, and/or phosphorus are separately controlled. Through the use of a single controller, multiple control
15 signals are transmitted to the individual injectors which in turn are connected to supplies of the particular chemicals. Each injector will then provide for the injecting of the additive to the liquid supply, which then may be dispensed in a particular zone. For a complex system like a greenhouse with many different varieties of horticultural materials, the operator could specify various nutrient levels for each of the different plants via the sprinkler system with one set of
20 injectors and one set of nutrient tanks.

The central controller may be further configured as a modification of a current controller for a liquid dispensing system, wherein it is reconfigured through implementation of software or hardware modifications to output one or more injector control signals. In another configuration of the invention, a separate controller may be installed in a common housing with a current
25 controller, and a data link established between the controllers to provide for the generation of control signals transmittable to the injector assemblies.

5 In yet another configuration of the invention, the system described are may be configured to communicate with one or more sensors which provide input signals which are employable in controlling the injection rate for a particular chemical. For example, connections could be established with one or more weather station which would provide up to date rainfall, humidity, evapotranspiration rates, etc. for the environment in which the liquid is to be employed. Further, 10 sensors such as conductivity or PH may be employed to control the amount of one or more chemical additives to a particular zone.

In operation, either automatically or manually, operation may be initiated wherein liquid is to be dispensed in a sequence of zones. Upon initiation of operation, a first zone is identified and the controller may access the memory to retrieve information relating to the particular zone.

15 Further, in a dynamic system, information received from one or more external sources, such as sensors, may be employed either alone or in combination with the data retrieved from memory in order to calculate an injection rate for one or more additives to the selected zone. Once the desired injection rate is identified, one or more control signals may be generated and output to the one or more injectors which provide for the injection of the additive.

20 In a dynamic system the sensor inputs may be further employed with the retrieved data, or alone, to generate the injector control signals. After a manual termination signal is received, or after a specified time period has expired, the central controller may then terminate the transmission of the control signal. At this point a next zone may be identified and the process begun again. This may continues until all zones are covered or the process is otherwise 25 terminated.

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BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 illustrates one embodiment of the present invention as implemented with an exemplary conventional lawn sprinkling system.

Fig. 2 discloses a system diagram of the combined controller.

Fig. 3 discloses a flow chart, which describes the operational step of the dual controller.

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PREFERRED EMBODIMENT

Fig. 1 illustrates one embodiment 10 of the present invention as implemented with an exemplary conventional lawn sprinkler system 100, which is also described in U.S. Patent 6,314,979 which is hereby incorporated in its entirety by reference. As will become apparent, the described embodiment 10 may be packaged and installed with a conventional system 100 or may be readily implemented to interface with a previously installed conventional system 100. Further, the described embodiment 10 comprises features that may be readily adapted for use in connection with liquid dispensation systems other than the illustrated exemplary system 100. For example, the present invention may be utilized in connection with hydroponic growth systems and tank-fed, sprayer systems.

In the exemplary watering system 100, a main watering system line 110 is fluidly interconnected to a main water supply (e.g. a city water supply or pump supply line) via valve 112, wherein water within the main water line 110 is "pressurized". Pressurization within the main water line 110 may also be provided via one or more dedicated pumps for the watering system. The main water line 110 is fluidly interconnected by a manifold 112 to a series of watering zone feed lines 130, 140, 150 and 160, via corresponding solenoid valves 132, 142, 152 and 162, respectively. Each of the zone feed lines 130, 140, 150 and 160 supply one or more

5 corresponding water emitters (e.g. spray heads, drip heads, etc.) 134, 144, 154 and 164, respectively. The selective actuation, or opening/closing, of solenoid valves 132, 142, 152 and 162 may be effected via the transmission of electrical control signals by a main controller 170 through corresponding control signal lines 173, 174, 175 and 176, so as to effect the desired watering of corresponding watering zones A, B, C and D, respectively.

10 In the exemplary watering system 100, controller 170 includes a control clock 172, programming input keys 173, and duration-setting controls 176. The programming input keys 173 and duration-setting controls 176 may be utilized to establish one or more desired start time(s) for the watering system and the desired length of each watering period for each of the watering zones A-D serviced by corresponding solenoid valves 132, 142, 152 and 162,
15 respectively. While the programmable controller 170 shown in Fig. 1 includes eight durational control knobs 176, and corresponding control signal line output ports 178 (e.g. to service up to eight corresponding watering zones), controller 170 may be provided with more/less zone control knobs/output ports. Similarly, while Fig. 1 shows an exemplary watering system 100 servicing four watering zones A-D, more/less zones may be readily defined in corresponding
20 relation to the number of zone watering controls provided by a given controller 170.

Most typically, the control clock 172 of controller 170 will be set in accordance with real clock time and program input keys 174 will be utilized to establish one or more set times to initiate automatic operation of the system. Upon initiation of a watering cycle, controller 170 may be programmed to automatically transmit control signals through control lines 173, 174, 175
25 and 176 in a successive manner, wherein valve 132 stays open for a durational period set by the corresponding control 176 for zone A, then valve 132 closes and valve 142 is opened for a durational period set via the corresponding control 176 for zone B, and so on. Numerous

5 additional features and configurations of exemplary watering system 100 will be known to those skilled in the art and are employable with the present invention, including the described embodiment 10.

In the later regard, the invention embodiment 10 shown in Fig. 1 includes an injection assembly 50 and a liquid additive containment assembly 90. Injection assembly 50 is fluidly
10 interconnected to the main watering system line 110 as well as the liquid additive containment assembly 90. Further, injection assembly 50, is electrically interconnected to programmable controller 170 via injection signal circuit lines 30 and 32. As will be further described, injection assembly 50 operates to successively draw a predetermined amount, or "slug", of liquid additive from containment assembly 90 and inject such "slugs" into the main water line 110 of exemplary
15 watering system 100 in response to electrical pulses received via injection signal circuit lines 30 and 32 from programmable controller 170. The injection pulses are transmitted by programmable controller 170 at a predetermined rate that is selectable by a user on a watering zone-specific basis.

Disclosed in Fig. 2 is a system diagram for the programmable controller 170.
20 Incorporated in the programmable controller is a microcontroller 202, which may be configured as any number of microprocessor devices currently available, which are configured to control one or more aspects of computerized systems. Exiting from the microcontroller are output lines 210 which are in electrical connection with the solenoid valves for controlling water flow to the watering zones. Signals carried over the output lines provide for the activation and de-activation
25 of the solenoid valves. Also output from the microcontroller 202 are output lines 204 which are in electrical connection with the injector assembly. These signals control the rate of injection of the liquid additive in the water supply.

5 The control signals may be configured as either analog or digital signals to control the rate of injection via such things as motor speed, pulse rate, flow valve pulsing, etc. For example, when a pulse signal is sent, the pulsing would create a user controlled or sensor controlled flow on and flow off percentage thereby creating a specified injection rate. The system could further provide an analog output to control the motor speed via DC voltage or AC frequency. The control signals may also be configured to control motor speed as of a stepper motor driven variable controlled valve or alike. This allows precise injection to be programmed by the user or controlled via a sensor input. More specifically, injection systems which may be controlled, include hydraulic, solenoid operate piston pump, variable speed DC or AC motor driven pumps, or even flow through water driven hydraulic pumps via an electric needle valve, which variably control the rate of dispensation based on flow data or system zone sensing, through use of analog or digital data received.

Further in connection with microcontroller 202 is the interface and display device 206 which provides for the manual programming of the microcontroller as well as the display of the operational status of the system. The interfaces may include any number of switches, buttons, keypads, and/or any other input devices configurable in the housing of the controller unit. The displays may comprise any numbers of display devices such as LED's and/or LCD's for the display of operational information relating to the operation of the system.

Further in connection with microcontroller 202 is interface 208 which is configured to be connectable to any number of external devices such as sensors which sense conditions which may affect the amount of additive injected in the water supply. The sensors may include weather stations or soil condition sensors such as those which sense conductivity and Ph. Still further in connection with microcontroller 202 may be one or more memory devices 210 which are

5 configured to store operational information relating to the operation of the system. This information may include, but is not limited to, injection rates for a particular zone, geographic information which may affect injection rate, data relating to soil types which may affect injection rates. In one use of the memory device this information which is stored in memory may be presented on the display 206, and through the use of various interface devices, a user may select
10 this data and it may be employed in controlling the injection of additives in one or more of the zones. This information may also be retrieved by the controller during operations and automatically used to control injection rates.

Disclosed in Fig. 3 is a flow chart which describes in detail the various operational steps performed by the controller for the control of an additive to one or more watering zones. Before
15 the controller even begins watering operations, a system user may provide various programming for watering the particular zones. For example, based on what is being watered in a particular zone, the system user may enter a desired additive injection rates. Other information which may be entered may be certain geographical climatologically, and/or horticultural information about the environmental conditions that the horticultural material being watered experiences. Through
20 use of data stored in memory the microcontroller may be configured such that based on this entered information, a desired additive injection rate may be calculated. For example, a country like the United states may be divided into a 10 geographic regions. These regions might have similar average annual rainfall and/or similar evapotranspiration rates and/or similar soil types. The controller will then ask for data relating to the horticultural material grass, woody
25 ornamentals, trees and/or xeriscape. This information may be entered for each watering zone. The user will then enter the size and GPM flow of each system zone. From this data, the system

5 may be configured to calculate ideal watering times and duration as well as fertilization rates based on industry accepted standards.

Further, in order to determine injection rates, various sensor inputs may be received which may be used to calculate or recalculate ideal rates based on entered information. Fertility would be the most likely thing controlled but also antitranspirants or even some fungicides might
10 be applicable. Other sensor inputs which may affect the concentration in the system may include conductivity or PH, for example, that directly relate to the additive concentration. For example, the system may be configured to control parts per million of nitrogen, part per million of phosphorus, and parts per million of potassium, wherein the injector assembly includes multiple injectors and each injector controls the addition of a particular nutrient. In the system, multiple
15 tanks including additives may be employed wherein a particular injector is associated with a particular tank.

Returning again to the flow chart of Fig. 3, during operation of the watering system, the microcontroller will select a first zone to begin watering. At this point, the microcontroller will access the memory and retrieve information stored therein relating to the watering of the
20 particular zone. Alternatively, or in combination, instructions relating to the injection of additives may be received manually through the user interface. A further query may be made as to whether a received external input, such as from a sensor, shall be processed in order to calculate a injection rate for the particular zone. This external information may be employed alone or in combination with stored data.

25 Once the data has been retrieved from memory and any external inputs processed, one or more control signal(s) for controlling the injection rate(s) may be generated and transmitted to the relevant injector. As was noted above, a particular controller may be configured to control

5 one or more injectors and as such, injection control signals are transmitted to each of the appropriate injector assemblies. Once the signal is transmitted, the controller may monitor the operation and at the end of a designated time period, terminate the transmission of the particular control signal. The controller may also be configured to change the control signal during the watering process based on one or more inputs received.

10 Once the time period has expired and the control signal is terminated, the microcontroller identifies the next zone to be watered and the memory is access to retrieved information relating to that zone. The above process is then repeated. In a situation where all zones have been water, the watering process is terminated.

The foregoing description of the present invention has been presented for purposes of
15 illustration and description. Furthermore, the description is not intended to limit the invention to the form disclosed herein. Consequently, variations and modifications commensurate with the above teachings, and the skill or knowledge of the relevant art, within the scope of the present invention. The embodiments described hereinabove are further intended to explain best modes known for practicing the invention and to enable others skilled in the art to utilize the invention
20 in such, or other, embodiments and with various modifications required by the particular applications or uses of the present invention. It is intended that the appended claims be construed to include alternative embodiments to the extent permitted by the prior art.